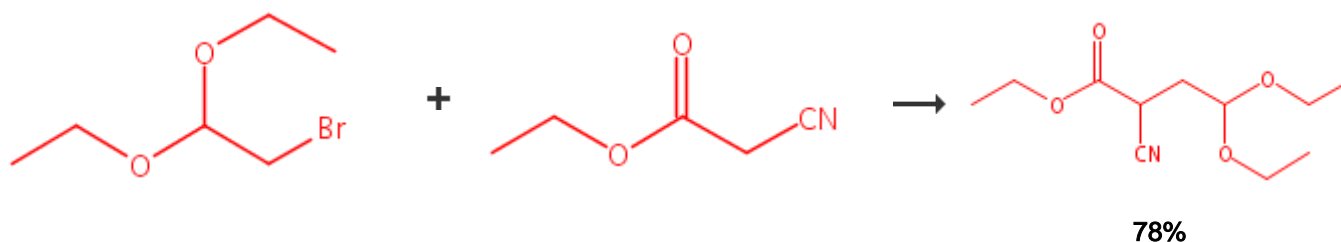


1. Single Step[Overview](#)**Steps/Stages**

1.1 R:K₂CO₃, C:NaI, 4 h, 145°C

Notes

literature preparation, Reactants: 2, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

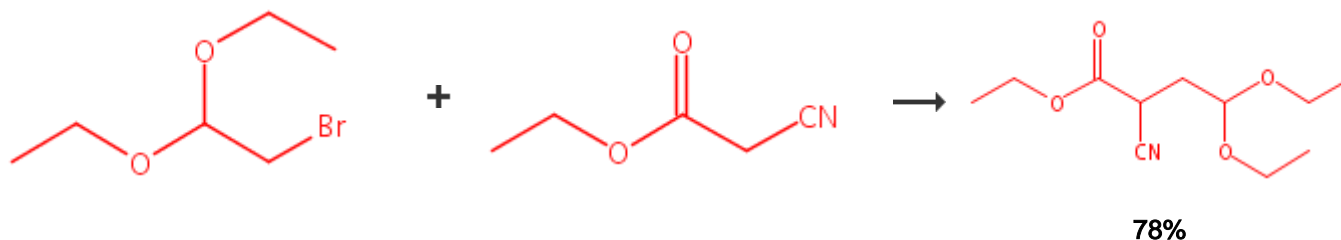
References

[Preparation of quinazolines and related compounds for modulating STEP \(striatal-enriched protein tyrosine phosphatase\) activity](#)

By Suzuki, Masaki et al

From Jpn. Kokai Tokkyo Koho, 2013032343, 14 Feb 2013

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2. Single Step[Overview](#)**Steps/Stages**

1.1 R:K₂CO₃, C:NaI, 4 h, 145°C

Notes

literature preparation, Reactants: 2, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

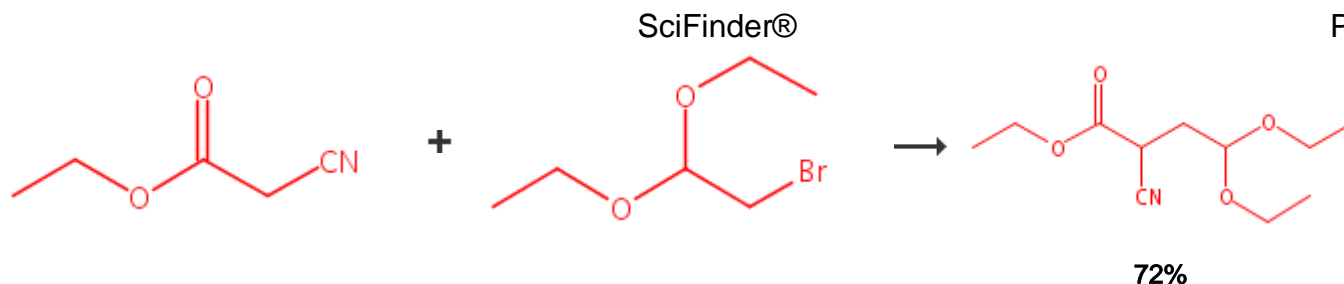
[Quinazoline derivatives as striatal-enriched tyrosine phosphatase modulators and their preparation and use as as therapeutic compounds](#)

By Suzuki, Masaki et al

From PCT Int. Appl., 2011082337, 07 Jul 2011

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3. Single Step



Overview

Steps/Stages

- 1.1 R:DBU, S:DMF, 0°C; 30 min, 0°C
- 1.2 S:DMF, 0°C; 30 min, 0°C; 3 h, 80°C
- 1.3 S:H₂O

Notes

Reactants: 2, Reagents: 1, Solvents: 2, Steps: 1, Stages: 3, Most stages in any one step: 3

References

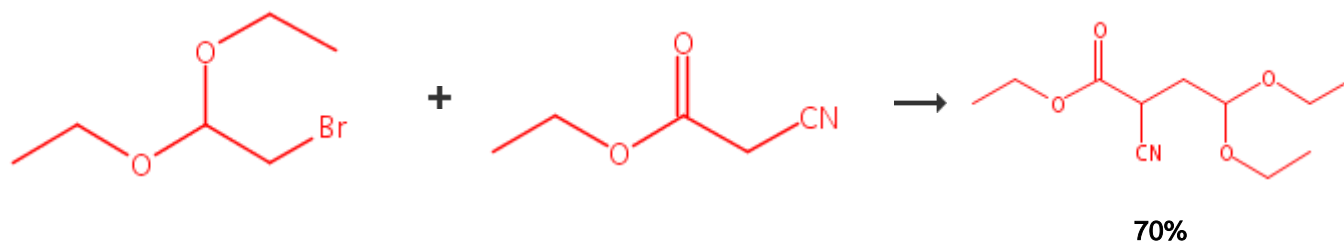
[One-Pot Synthesis of 3-Substituted 2-Arylpyrrole in Aqueous Media via Addition-Annulation of Arylboronic Acid and Substituted Aliphatic Nitriles](#)

By Yousuf, Md. and Adhikari, Susanta

From Organic Letters, 19(8), 2042-2045; 2017

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4. Single Step



Overview

Steps/Stages

- 1.1 R:NaOMe, S:DMF, 4 h, 90°C

Notes

literature preparation, Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

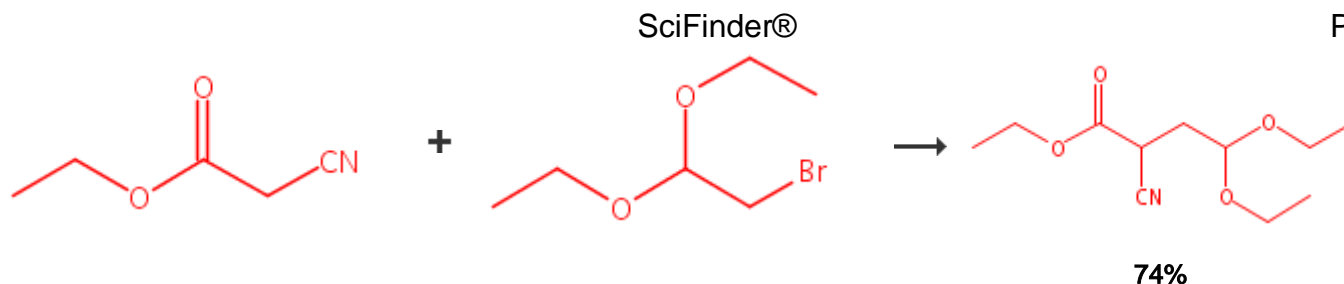
[Preparation of substituted pyrimidine and pyrimidoindole compounds as anti-tubulin, antimetabolic, antitumor, anti-opportunistic agents, dihydrofolate reductase inhibitors](#)

By Gangjee, Aleem

From PCT Int. Appl., 2016022890, 11 Feb 2016

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5. Single Step



Overview

Steps/Stages

1.1 R:K₂CO₃, R:NaI, rt; rt → 145°C; 4.5 h, 145°C

Notes

no solvent, Reactants: 2, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

References

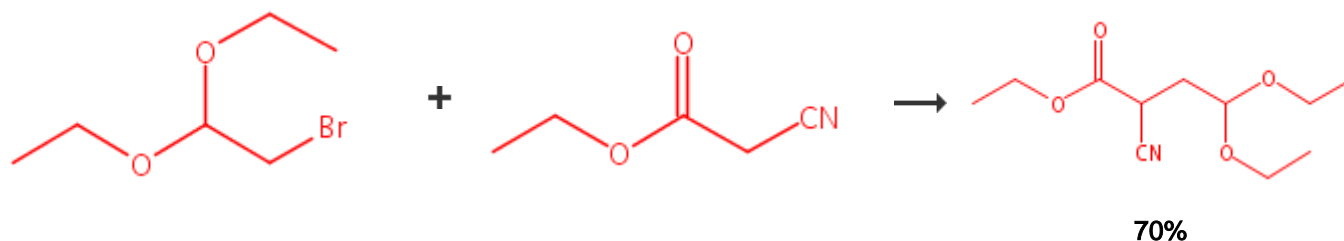
[Pre-steady state kinetic analysis of cyclobutyl derivatives of 2'-deoxyadenosine 5'-triphosphate as inhibitors of HIV-1 reverse transcriptase](#)

By Kim, Jiae et al

From *Bioorganic & Medicinal Chemistry Letters*, 22(12), 4064-4067; 2012

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6. Single Step



Overview

Steps/Stages

1.1 R:K₂CO₃, C:NaI, S:DMF, rt → reflux; overnight, reflux

Notes

Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

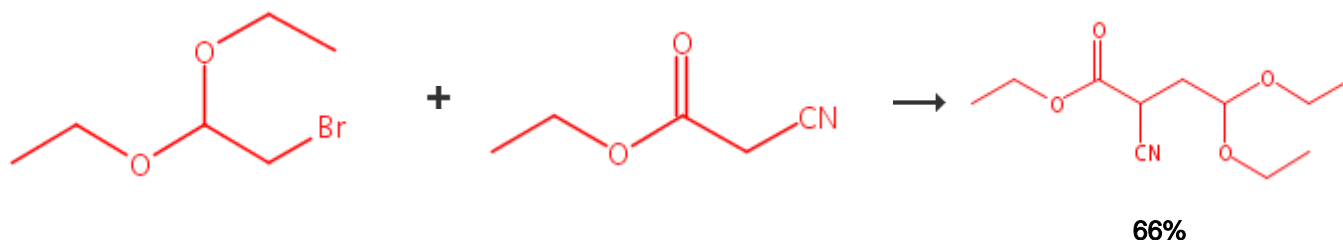
[Preparation of nucleoside compounds for treating enterovirus 71 infection](#)

By Shang, Luqing et al

From *Faming Zhuanli Shenqing*, 102526087, 04 Jul 2012

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7. Single Step

[Overview](#)**Steps/Stages**

- 1.1 R:NaH, S:DMF, rt → 80°C; 15 min, 80°C
- 1.2 80°C; 2 h, reflux

Notes

Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

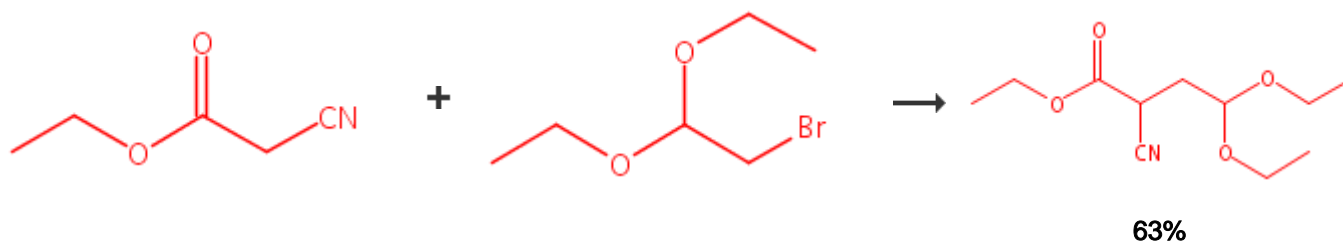
References

[Study on synthesis of 4-chloropyrrolo\[2,3-d\]pyrimidine](#)

By Wei, Ben-mei et al

From Huaxue Shiji, 29(5), 301-302; 2007

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8. Single Step[Overview](#)**Steps/Stages**

- 1.1 R:K₂CO₃, S:DMF, rt → 80°C; 0.5 h, 80°C; 80°C → 95°C
- 1.2 R:NaI, 2.5 h, 95°C; 4 h, reflux; reflux → rt

Notes

optimization study, optimized on solvent and base, Reactants: 2, Reagents: 2, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

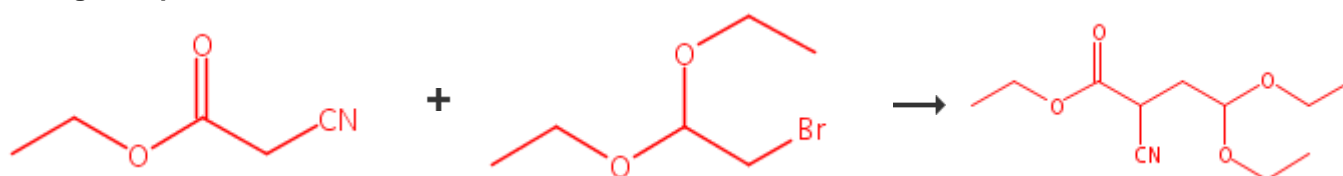
References

[Synthesis of fused ring nitrogen containing pharmaceutical intermediate 2-amino-pyrrolo\[2,3-d\]pyrimidin-4-one](#)

By Li, Zhen-qi et al

From Changzhou Daxue Xuebao, Ziran Kexueban, 22(1), 48-51; 2010

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9. Single Step

60%

[Overview](#)**Steps/Stages**

- 1.1 R:NaH, S:Benzene, S:DMF, -10°C; 1 h, rt
 1.2 2 h, 100°C

Notes

Reactants: 2, Reagents: 1, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

References

[Preparation of aryl and heteroaryl sulfonamides as CCR2 antagonists](#)

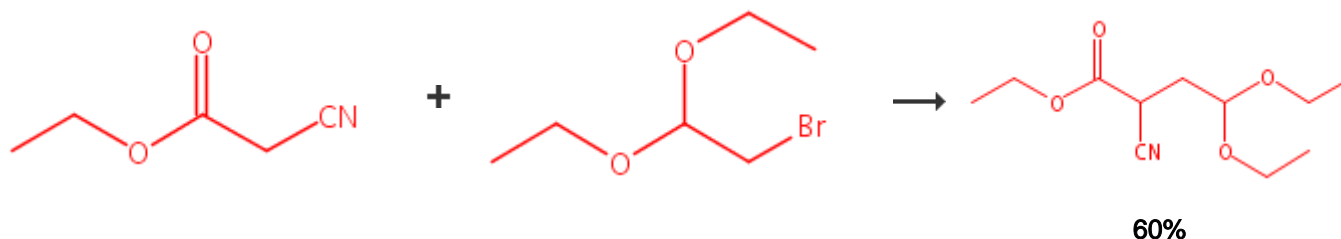
By Ungashe, Solomon et al

From U.S. Pat. Appl. Publ., 20110118248, 19 May 2011

[Experimental Procedure](#)

To a suspension of NaH (60% dispersion in mineral oil, 1.62 g, 40.5 mmol) in DMF (35 mL) and benzene (12 mL) was added ethyl cyanoacetate (4.7 mL, 44.2 mmol) dropwise at 10° C. After stirring for 1 hour at room temperature, 2-bromo-1,1-diethoxyethane (5.6 mL, 0.82 equiv.) was added and the reaction mixture was heated at 100° C. for 2 hours. The reaction mixture was then cooled to room temperature and filtered. The filtrate was condensed, and water was added. The mixture was extracted with ether. The extracts were washed with brine, dried over MgSO₄ and concentrated in vacuo. The crude material was purified by flash chromatography on silica gel (20% EtOAc/hexanes). The desired product was obtained as colorless oil (5 g, 60%). MS: (M+Na)/z=252.

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10. Single Step[Overview](#)**Steps/Stages**

- 1.1 R:NaH, S:Benzene, S:DMF, -10°C; 1 h, rt
 1.2 2 h, 100°C; 100°C → rt

Notes

Reactants: 2, Reagents: 1, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

References

[Fused heteroaryl pyridyl and phenyl benzenesulfonamides as CCR2 modulators for the treatment of inflammation](#)

By Krasinski, Antoni et al

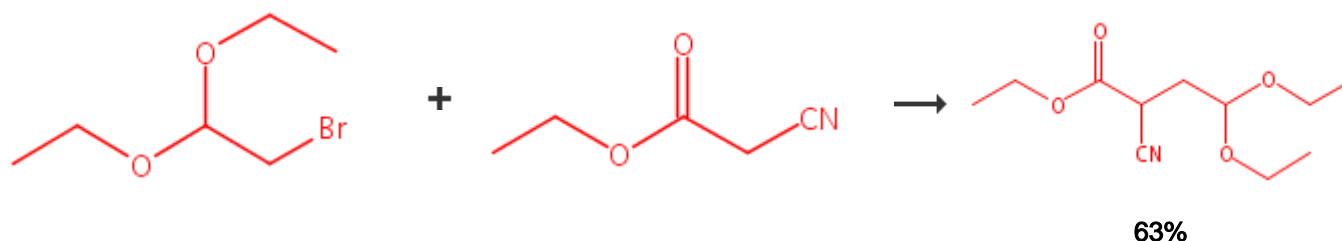
From PCT Int. Appl., 2009009740, 15 Jan 2009

[Experimental Procedure](#)

[00330] Example 8: Preparation of 4-Chloro-N-(5-methyl-2-(2-methyl-7H-pyrrolo[2,3-d]pyrimidine-4-carbonyl)pyridin-3-yl)-3-(trifluoromethyl)benzenesulfonamide **[00331]** Step 1: To a suspension of NaH (60% dispersion in mineral oil, 1.62 g, 40.5 mmol) in DMF (35 mL) and benzene (12 mL) was added ethyl cyanoacetate (4.7 mL, 44.2 mmol) dropwise at 10° C. After stirring for 1 hour at room temperature, 2-bromo-1,1-diethoxyethane (5.6 mL, 0.82 equiv.) was added and the reaction mixture was heated at 100° C for 2 hours. The reaction mixture was then cooled to room temperature and filtered. The filtrate was condensed, and water was added. The mixture was extracted with ether. The extracts were washed with brine, dried over MgSO₄ and concentrated in vacuo. The crude material was purified by flash chromatography on silica gel (20% EtOAc/hexanes). The desired product was obtained as colorless oil (5 g, 60%). MS: (M+Na)/z=252.

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11. Single Step



Overview

Steps/Stages

1.1 R:K₂CO₃, C:NaI, S:EtO₂CCH₂CN, 10 h, reflux; reflux → rt

Notes

Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

[Novel cyclobutyl compounds as kinase inhibitors for cancer treatment](#)

By Heinrich, Timo et al

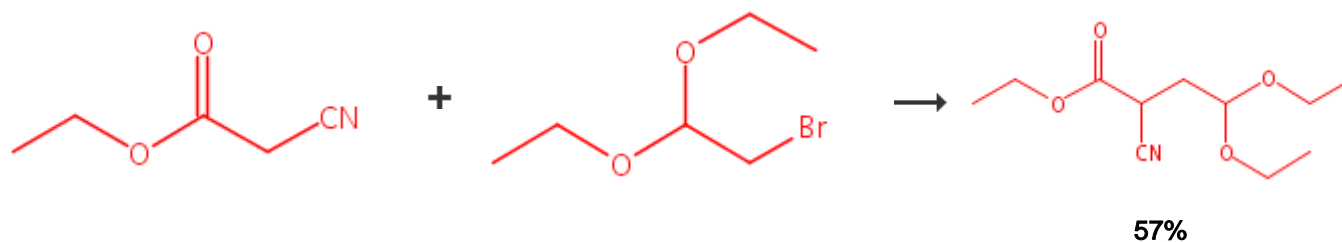
From Ger. Offen., 102006016426, 11 Oct 2007

Experimental Procedure

(a) 130 ml (860 mmol) of bromoacetaldehyde diethyl acetal was heated to reflux with ethyl cyanoacetate (430 ml, 4.04 mol), sodium iodide (8.1 g; 54.04 mmol) and potassium carbonate (115.9 g; 839 mmol) for 10 h. After cooling to room temperature (RT), the reaction mixture was stirred with 800 ml of water, the aqueous phase was extracted with diethyl ether, then the combined organic phases were dried and concentrated. 124.99 g (63%) of a colorless liquid ethyl 2-cyano-4,4-diethoxybutyrate was obtained by Chromatography.

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12. Single Step



Overview

Steps/Stages

1.1 R:K₂CO₃, C:NaI, rt → 150°C

Notes

Dean Stark trap used, Reactants: 2, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

[Processes for preparing JAKs inhibitors and related intermediate compounds](#)

By Zhou, Jiacheng et al

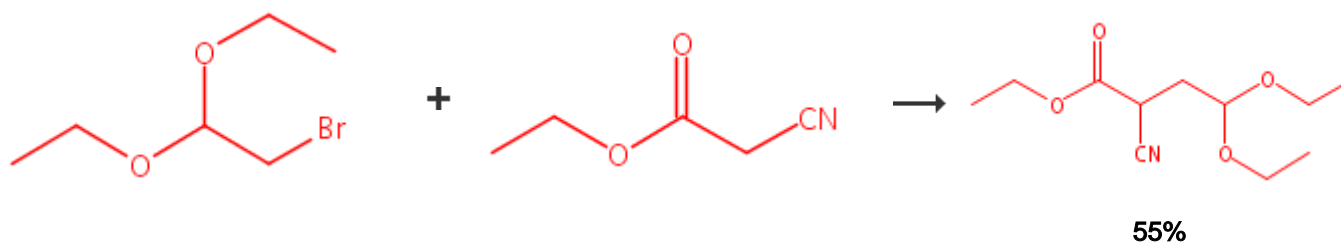
From PCT Int. Appl., 2010083283, 22 Jul 2010

Experimental Procedure

2-Cyano-4,4-diethoxy-butyrlic acid ethyl ester (4). Bromoacetaldehyde diethylacetal (**3**, 541 g, 2.75 mol) was added to a suspension of powdered potassium carbonate (379.6 g, 2.75 mol, 1.0 equiv) and sodium iodide (33 g, 0.22 mol, 0.08 equiv) in ethyl cyanoacetate (**2**, 1.55 Kg, 13.75 mol, 5.0 equiv). Upon addition of the aldehyde to the reaction mixture, the resulting solution turned yellow. The reaction mixture was slowly heated to 140-150 °C collecting the volatile material in a Dean Stark trap. This material was discarded. Fairly vigorous gas evolution was observed to begin at 140 °C. The reaction was monitored by G. C. and was observed to be near completion at 90 minutes. Heating was continued for an additional 45 minutes when gas evolution was observed to have ceased. The reaction mixture was then cooled to room temperature and partitioned between 4 L water and 2 L methyl *tert*-butyl ether (MTBE). The layers were separated and the aqueous layer was extracted with an additional 2 L of MTBE. The aqueous layer was checked for product by G. C. then discarded. The organic layers were dried over sodium sulfate, filtered and concentrated in vacuum. The crude product was purified by fractional distillation (91-105 °C @ 0.53-0.65 mm/Hg) to afford 2-cyano-4,4-diethoxy-butyrlic acid ethyl ester (**4**, 359.4 g, 630.5 g theoretical, 57%) as a oil. ¹H NMR (DMSO-*d*₆, 300 MHz) δ ppm 4.60 (t, 1H, *J* = 5.6 Hz), 4.15 (m, 3H), 3.59 (m, 2H), 3.45 (m, 1H), 2.11 (t, 2H, *J* = 6.2 Hz), 1.22 (t, 3H, *J* = 6.9 Hz), 1.10 (dt, 6H, *J* = 7.1, 6.9 Hz).

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13. Single Step



Overview

Steps/Stages

1.1 R:K₂CO₃, C:Bu₄N⁺ •Br⁻, S:DMF, 90 °C

Notes

Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

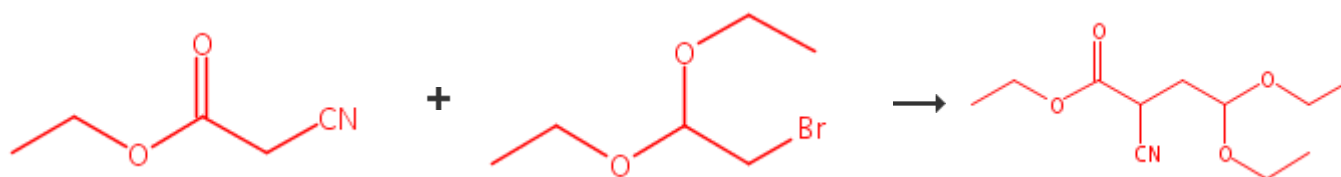
Targeting conserved water molecules: Design of 4-aryl-5-cyanopyrrolo[2,3-d]pyrimidine Hsp90 inhibitors using fragment-based screening and structure-based optimization

By Davies, Nicholas G. M. et al

From Bioorganic & Medicinal Chemistry, 20(22), 6770-6789; 2012

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14. Single Step



Overview

Steps/Stages

Notes

1.1 R:NaH, S:DMF, 5°C; 1 h, 25°C

1.2 4 h, 95°C

industrial, optimization study, optimized on time, Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

References

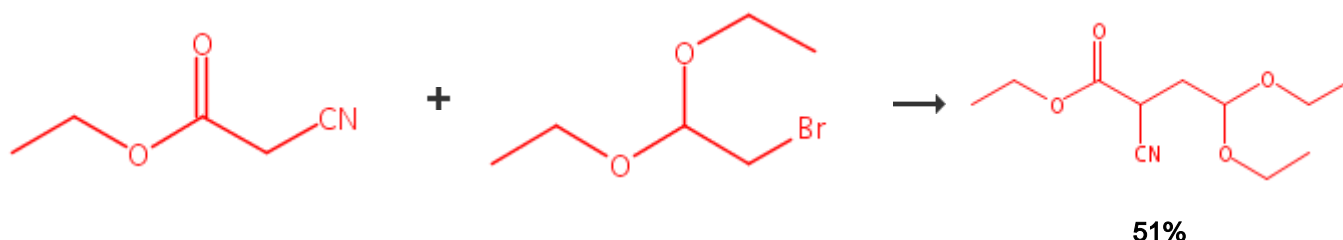
[Method for preparing 4-chloropyrrolo\[2,3-d\]pyrimidine](#)

By Pan, Yuan et al

From Faming Zhuanli Shenqing, 104860950, 26 Aug 2015

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15. Single Step



Overview

Steps/Stages

1.1 R:K₂CO₃, R:NaI, 24 h, reflux; reflux → rt

Notes

Reactants: 2, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

References

[Preparation of piperidine derivatives as immunosuppressant for the treatment of diseases associated with pathologic JAK3 activation](#)

By Babu, Yarlagadda S. et al

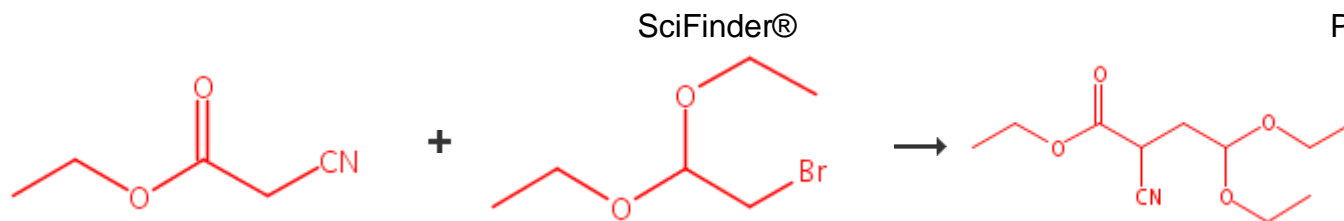
From PCT Int. Appl., 2010014930, 04 Feb 2010

Experimental Procedure

a. A mixture of ethyl cyanoacetate **81** (227.97 g, 2015.52 mmol), bromo acetaldehyde diethyl ether (**80**) (80 g, 405.94 mmol), potassium carbonate (55.99 g, 405.13 mmol) and sodium iodide (4 g, 26.67 mmol) was refluxed for 20 h (CO₂ evolution was observed during the reaction). The reaction mixture was stirred at reflux for additional 4 h after the evolution of CO₂ has ceased. The reaction was cooled to room temperature, diluted with water (400 mL) and diethyl ether (400 mL). The organic layer was separated and the aqueous layer was extracted with diethyl ether (250 mL). The ether layers were combined washed with water (2 x 100 mL), brine (200 mL), dried, filtered and concentrated in vacuum. The product obtained was distilled under vacuum to furnish ethyl-2-cyano-4,4-diethoxybutanoate (**82**) (47.5 g, 51.0 %) as a colorless oil. B.P: 103 °C/1 mm Hg. ¹H NMR (300 MHz, DMSO) δ 4.61 (t, *J* = 5.7, 1H), 4.24 - 4.08 (m, 3H), 3.67 - 3.54 (m, 2H), 3.53 - 3.40 (m, 2H), 2.12 (t, *J* = 6.0, 2H), 1.23 (t, *J* = 7.1, 3H), 1.11 (td, *J* = 4.9, 7.0, 6H); IR (neat): 3482, 2980, 2901, 2361, 2252, 1749, 1446, 1374, 1262, 1218, 1128, 1062 and 857 cm⁻¹; MS (ES⁺): 263.6 (M + 35); Analysis: Calc for C₁₁H₁₉NO₄·0.25 H₂O: C, 56.51; H, 8.40; N, 5.99; Found: C, 56.71; H, 8.16; N, 5.96.

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16. Single Step



Overview

Steps/Stages

- 1.1 R:NaOMe, S:DMF, 30 min, rt
- 1.2 rt; 4 h, 90°C

Notes

Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

References

[Synthesis and Discovery of Water-Soluble Microtubule Targeting Agents that Bind to the Colchicine Site on Tubulin and Circumvent Pgp Mediated Resistance](#)

By Gangjee, Aleem et al

From Journal of Medicinal Chemistry, 53(22), 8116-8128; 2010

Experimental Procedure

The synthesis of **10** utilized a reported method.³⁵ To a solution of ethyl 2-cyanoacetate **8** (10 mmol, 1.13 g) in anhydrous dimethylformamide (DMF, 20 mL) was added sodium methoxide (10 mmol, 0.54 g). After stirring for 30 min, 2-bromo-1,1-diethoxyethane (10 mmol, 1.97 g) was added, and the reaction was heated at 90 °C for 4 h. After cooling to room temperature, the reaction solution was extracted with diethyl ether (2 x 20 mL). The ether layer was collected, dried over sodium sulfate, and evaporated to give a pale yellow liquid.

Reaction Protocol

Procedure

1. Add sodium methoxide (10 mmol, 0.54 g) to a solution of ethyl 2-cyanoacetate (10 mmol) in anhydrous dimethylformamide (DMF, 20 mL).
2. After stirring for 30 minutes, Add 2-bromo-1,1-diethoxyethane (10 mmol) to the mixture.

[View more...](#)

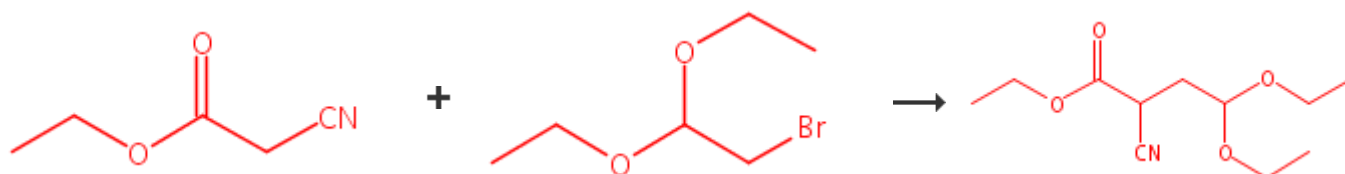
Available Experimental Data

State

[View with MethodsNow](#)

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17. Single Step



Overview

Steps/Stages1.1 R:K₂CO₃, R:NaI, rt**Notes**

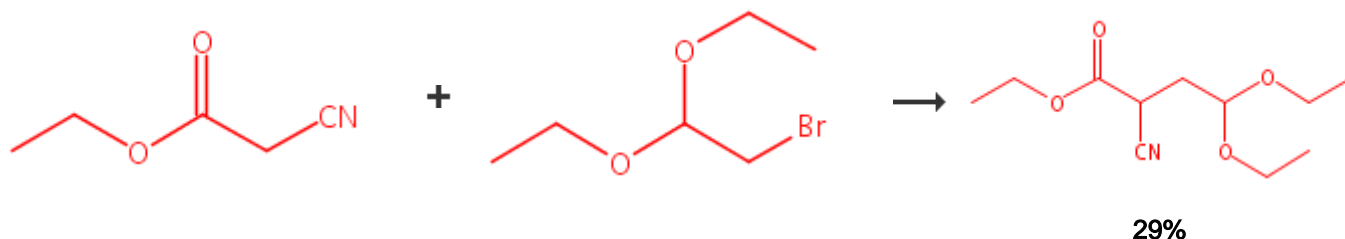
Reactants: 2, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

References[Preparation of pyrrolopyrimidines as protein kinase inhibitors](#)

By Cox, Paul Joseph et al

From PCT Int. Appl., 2003000695, 03 Jan 2003

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18. Single Step[Overview](#)**Steps/Stages**1.1 R:K₂CO₃, C:KI, 12 h, rt → reflux**Notes**

Reactants: 2, Reagents: 1, Catalysts: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References[Preparation of pyrrolopyrimidine and purine derivatives for the treatment of abnormal cell growth](#)

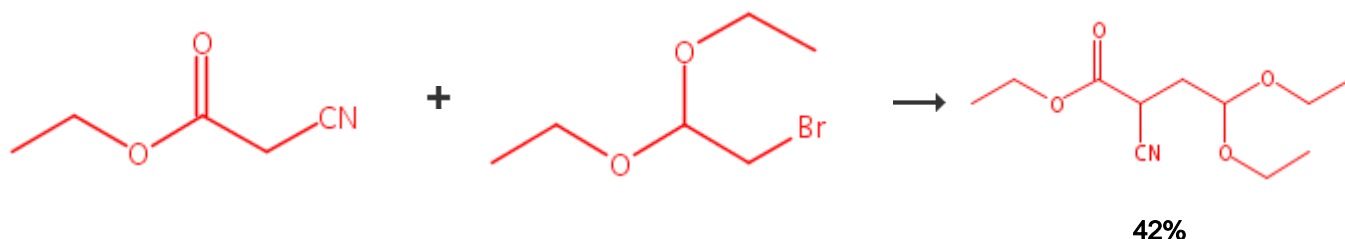
By Cheng, Hengmiao et al

From PCT Int. Appl., 2013042006, 28 Mar 2013

Experimental Procedure

Step 5: Preparation of thyl 2-cyano-4,4-diethoxybutanoate. A mixture of ethyl 2-cyanoacetate (1000 g, 8.84 mol), 2-bromo-1,1-diethoxyethane (400 g, 2.03 mol), KI (33.4 g, 0.201 mol) and K₂CO₃ (280 g, 2.03 mol) was heated to reflux for 12 hrs. The reaction mixture was diluted with CH₂Cl₂ (1000 mL) and the resulting precipitate was filtered off and the filtrate was washed with brine and dried over anhydrous Na₂SO₄. The solvent was removed in vacuo and the residue distilled to give the title compound that was used as is in the next step. (136 g, 29.2 % yield) as a light yellow oil.

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19. Single Step[Overview](#)

Steps/Stages1.1 R:K₂CO₃, R:NaI, 4 h, 130°C**Notes**

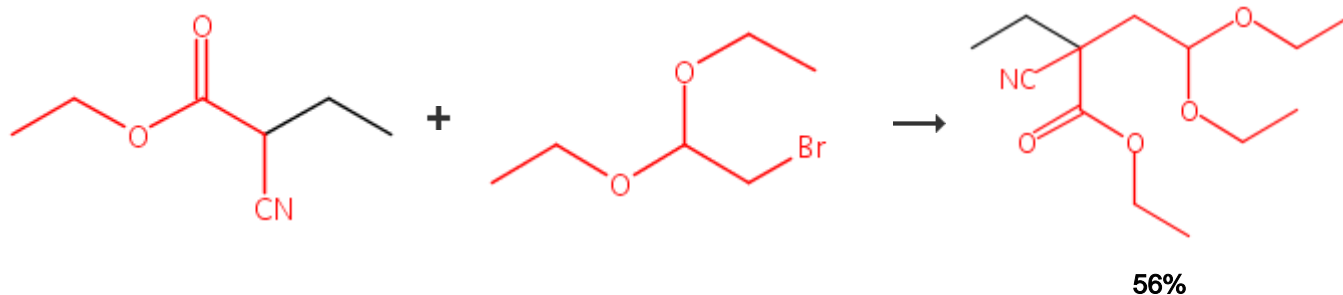
Reactants: 2, Reagents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

References[Preparation of nonclassical pyrrolo\[2,3-d\]pyrimidine antifolates](#)

By Jordan, Christopher L. et al

From PCT Int. Appl., 9808382, 05 Mar 1998

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20. Single Step[Overview](#)**Steps/Stages**1.1 R:K₂CO₃, S:DMF, 72 h, 70°C**Notes**

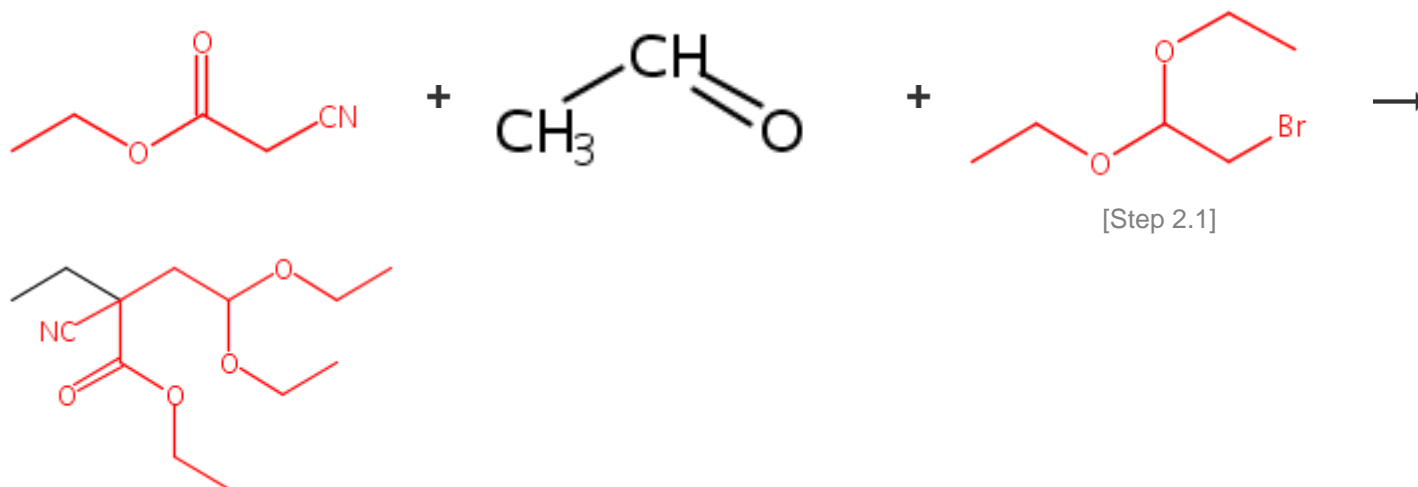
Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References[Preparation of pyrrolo\[1,2-a\]pyrazines as sPLA2 inhibitors](#)

By Ohtani, Mitsuaki et al

From PCT Int. Appl., 9951605, 14 Oct 1999

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21. 2 Steps

[Overview](#)**Steps/Stages**

- 1.1 R:Mg, C:Pd, S:AcOH, 3 h, rt, 1-2 atm
 2.1 R:K₂CO₃, S:DMF, 72 h, 70°C

Notes

Reactants: 3, Reagents: 2, Catalysts: 1, Solvents: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

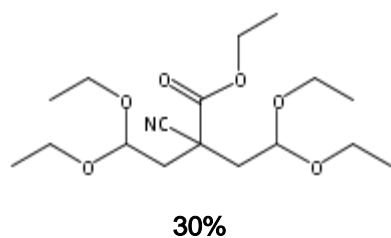
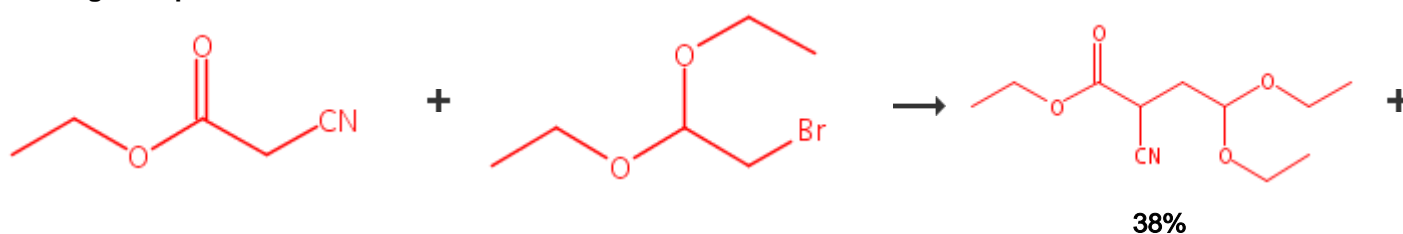
References

[Preparation of pyrrolo\[1,2-a\]pyrazines as sPLA2 inhibitors](#)

By Ohtani, Mitsuaki et al

From PCT Int. Appl., 9951605, 14 Oct 1999

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22. Single Step[Overview](#)**Steps/Stages**

- 1.1 R:K₂CO₃, S:DMSO, 15 h, 70-80°C

Notes

Reactants: 2, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

References

[Alkylation of methylene-active compounds with halo acetals and hydrolysis of the alkylation products](#)

By Ismailov, V. M. et al

From Russian Journal of Organic Chemistry, 52(10), 1390-1393; 2016

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